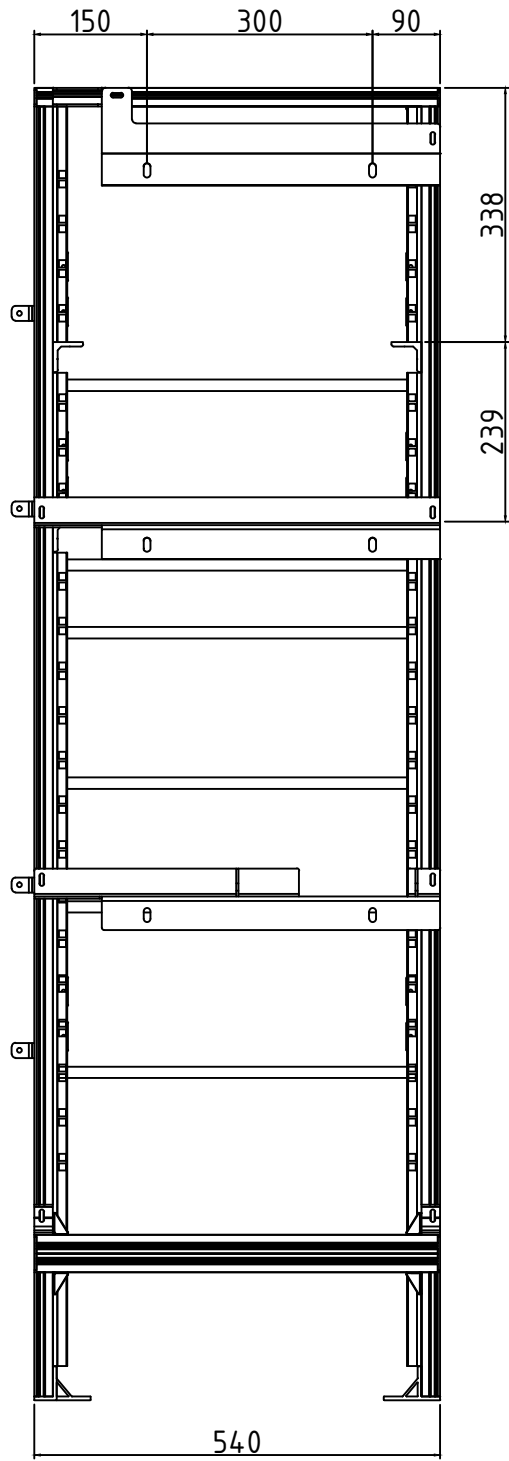
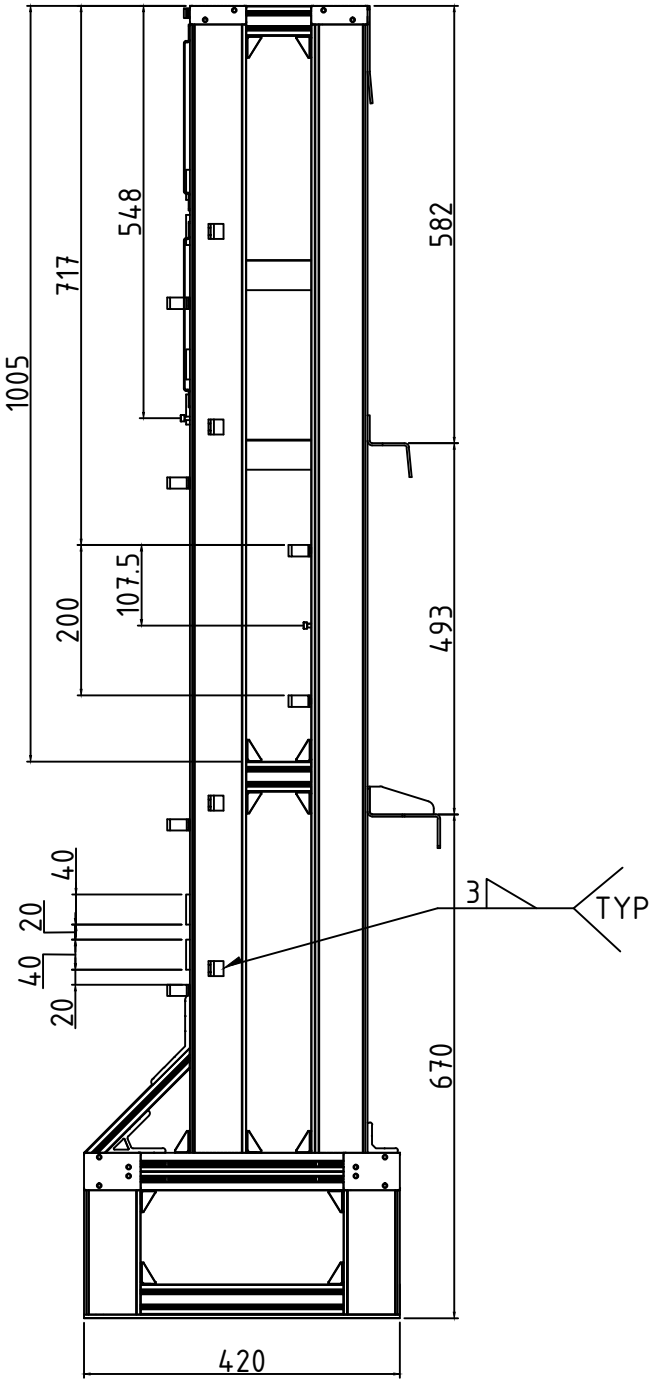
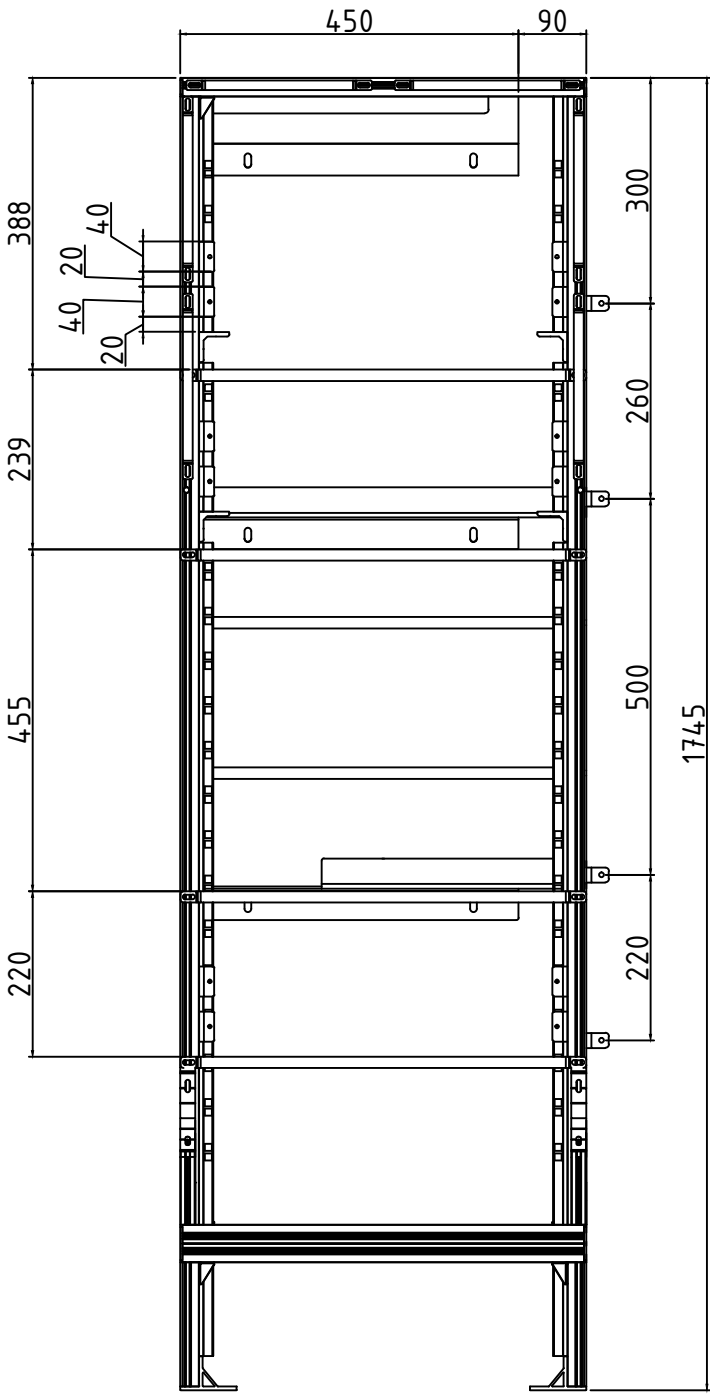





3		2						1			
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
TOLERANCE			±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									QUALITY OF WELD JOINTS REF. RD 230 MEDIUM		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96									STATUS:		

UNCONTROLLED



NOTE:

1. ALL DIMENSIONS ARE IN mm
2. ALL ALUMINIUM PARTS SHALL BE ANODISED TO Gr.AC15 of IS:1868.

SL.No		QTY	PART / STOCK No.				DESCRIPTION				SIZE		COMPANY STD./S		WT. (Kg)			
													MATERIAL					
△							PRODUCT										BMRCL METRO CARS	
							REF. DRG. BMRCL002/EC0											
△							MATERIAL											
							HEAT TREAT:					APPD		KCS				
							SURFACE TREAT:					REVD						
△							TITLE					CHKD		SNH				
							RACK, MC FRONT-RH					DRWN		KIRAN				
						SCALE										SHEET		WT. (Kg)
														1 OF 2				
△							REVISED & REDRAWN					DRG No.		926-50036		ALT		
							ECN No. 92610057											
							ECN No./CHANGES											
3							 BEML LIMITED							1		A1		